



# F 215 FIBERLIGHT LONG STRANDS FILLER

Technical Data Sheet 523

A new generation, two component, polyester-based, glass reinforced material

Light Putty, ideal for filling large cavities and the cover of holes and rotted parts of the car body

Easy to apply

Dries quickly

Easily scrubbed

VOC compliant with the regulations

## General Technical Description



Mix 100 parts F 215 FIBERLIGHT with 2-3 parts BODY HARDENER



Non force dry  
20-30 min / 23°C (73°F)



IR drying 5-8 min  
distance: 60-70cm



Heat Resistant  
80-100°C (176-212°F)

## Surface

Metallic surfaces

Wooden surfaces

Polyester surfaces

Plastic bumpers (except PE)

## Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER

Make sure the surface is first wiped dry and then air dried.



Make sure you always use appropriate face protection and good ventilation

**Product Application:** »»» Apply with a spatula when mixed with hardener directly on metallic, wooden or polyester surfaces. Application on plastic bumpers is recommended excluding PE (Polyethylene).



100:3 mix with BODY HARDENER  
Pot life: 4min / 23°C (73°F)



Store in a cool place

**Flash Point:**  
31°C / 88°F

**Specific Gravity:**  
1.10g / cm<sup>3</sup>

### Remarks:

- Application only with Body Hardener. Mix well with putty. Do not add more than 3% as this may cause staining of the topcoat finish.
- Do not apply to Etch Primer, 1K Filler, TPA substrates and soft old paintwork.
- Do not apply at temperatures below +5°C (+41°F)
- It can be used by countries that do not adopt the VOC legislation as well.
- In temperature above 80 - 100°C (176 - 212°F) reduce the quantity of hardener by 50% to avoid the possibility of peeling.
- Dry sanding is always recommended.
- If wet flattening, dry thoroughly in the spray booth before any re coating.



Apply with the spatula



HB BODY acrylic primers

**Solid Content (No thinner):**  
71% Weight

**VOC (2004/42/EC)**  
This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 250 g/L. The VOC content in ready for use form of this product is 248 g/L.  
2004/42/IB(b)(250)248

### Storage shelf life:

- Polyester materials have a limited shelf life. Store in a cool place +5°C - +25°C (+41°F - +77°F) and use within 12 months for best results. Guaranteed shelf life of 18 months in unused original containers.



Non force dry  
20-30min / 23°C (73°F)



Always wear protective equipment

### Theoretical Coverage:

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**Cleaning of equipment:**  
Clean after final use with 767 ECO-THINN NITRO THINNER



Short wave 5 - 8 min  
Lamp distance: < 70cm



Follow the application instructions mentioned in this TDS



P 100 - P 120  
Gives an elastic and durable surface

**Hardener paste contains organic peroxide and is an oxidant. If hardener comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with water and seek medical advice immediately.**

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