



SPRAY FILL

Technical Data Sheet No 825

General Technical Description

Aerosol can containing universal thinners and propellant gas for bottling all types of primers, clear coats and solvent borne paints.

VOC compliant with the regulations

Surface

According to the specifications of the bottled material

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER

Make sure the surface is air dried rather than wiped dry

Product Application:

For 1K top coats and primers as well as metallic effect paints you need to fill 100 ml.

For 2K primers, top coats and clear coats you need to fill 80 ml and 20 ml SPRAY FILL CONVERTER hardener.

For highly viscous 2K primers and top coats you need to fill 70 ml and 20 ml SPRAY FILL CONVERTER hardener and 10 ml 740 ACRYL NORMAL THINNER.



Shake well before using

Flash Point:
-97°C (-206°F)



Spray at a distance of 20-30 cm

Specific Gravity:
0.80 g/cm³

Solid Content (No thinner):
-



After use turn bottle upside down and spray out a small quantity, for the cleaning of the nozzle.

VOC (2001/42/EC)
This is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840g/L.
2004/42/IIIB(e)(840)840



Make sure you always use appropriate face protection and good ventilation

Theoretical Coverage:
-

Cleaning of equipment:
-

Remarks:

- Always try to use the product in accordance with the specifications provided.

- Shake for 2-3min after agitator ball has started to rattle. After preparing the area to be painted ensure it to be free from dirt, wax, oil etc.

- With the use of the converter the properties of the mixture are inferior to those of a system that contains isocyanate hardener.

- When bottling 2K materials with isocyanate hardener the mixture must be used within 24 hours as it may start hardening after that time.

- Optimum operating temperature range 10 - 25°C (50 - 77°F).

Storage shelf life:

- Store in a cool place (+5°C to 25°C) (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 36 months in unused original containers

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